

535

DART AEROSPACE LTD	Work Order:	24042
Description: Basket Rib 04.05.06 HJ 04.05.06 CP	Part Number:	D3166-1
Dwg: D3166 Rev. A1	Qty:	32 <del>30</del> Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveller	AP	05/08/23	30
2	LB	Cut 3/4" x 3/4" square tubing 60.00" long. Material: 304/316 SS tube 0.063" wall Batch M18149/M18399 O.D.S"	DP	05-9-3	32
3	LB	Form D3166-1 Basket Hoop as per Dwg D3166 using Bending program 350 BASB. and Folio F1004	DP	05-9-6	32
4	QC6	Inspect Basket Hoop dimensions with template D3166-1-T1 (DT8302)	AP	05/9/07	32
5	LB	Identify and Stock LB Cell	DP	05-9-7	32
6	AC	Cost / part 13.99	SAC	05-9-08	32
7	DC	Close W/O 13.92 Inspect Level 21	DP	05/08/09	32

Rev	Date	Change	Revised By	Approved
A	02.08.23	New issue	KJ RF	

RELEASED  
02/08/27 RF

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)								
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector		
			Initial Design Mgr	Action Description Design Mgr	Sign & Date					

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA:  Date: 05/09/09

NOTE: Date & initial all entries

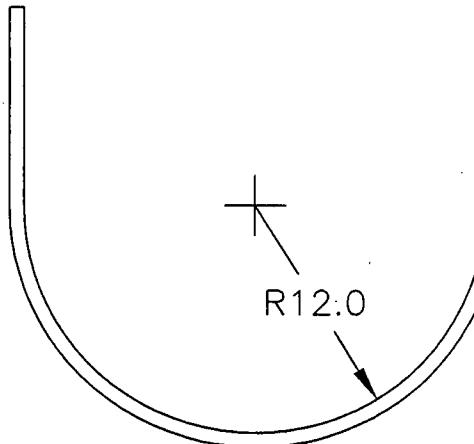
QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_



ISSUED  
02.08.06

RELEASED  
02.08.06

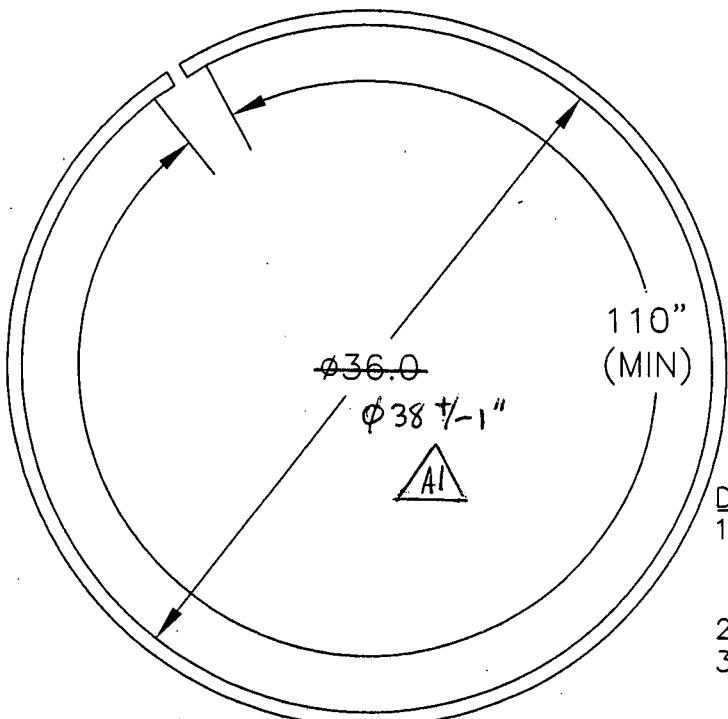
DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO. D3166
DATE		REV. A SHEET 1 OF 1
02.07.10		TITLE BASKET HOOP
A	02.07.10	SCALE NTS
A1	04.04.08	38+/-1 in 36.0



10.6 (REF, NEED 8.0 MIN)

D3166-1 BASKET HOOP

- 1) MATERIAL: AISI 304/316 SS SQUARE TUBING,  
0.75" x 0.75" x 0.063 WALL, 60.00" LONG  
(REF DART SPEC. M304TS0.750W.063)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS  
OTHERWISE NOTED



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SUBJECT TO AMENDMENT  
WITHOUT NOTICE

WORK ORDER  
NO. 24042

D3166-3 BASKET HOOP

- 1) MATERIAL: AISI 304/316 SS SQUARE TUBING,  
0.75" x 0.75" x 0.063 WALL, 120.00" LONG  
(REF DART SPEC. M304TS0.750W.063)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS  
OTHERWISE NOTED

## Job Costing Report

Dart Aerospace Ltd.  
HawkesburyAug 11, 2005  
01:37 pm

Work Order No : 0024042  
 Project Name : D3166-1  
 Project For : WK535  
 Work Order Type : Main  
 Main WO Number :  
 House Part Number : D3166-1  
 Description : Basket Hoop  
 Manufactured : Yes  
 Amount Req'd : 20  
 Amount Done : 0  
 Start Date : 08-11-05  
 Est Finish Date : 08-31-05  
 Act Finish Date :  
 Drawings Reqd : No  
 Ok for Approval :  
 Approval Rec'd :  
 \$0 Posted to Finished Goods

Department Code:  
 Burden Flags : NNNNNNN  
 WO Status : Open  
 Invoice State : Not Invoiced  
 Invoice Date :  
 Invoice Number :  
 Invoice Amount : 0.00

Order Entry No :  
 OE Value : 0.00

Est Mark Up : 0.000%  
 Actual Mark Up : 0.000%

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	0.00	0.00	0.00	0.00	0.00
Engineering Hours	0.00	0.00	0.00		
Engineering Cost	0.00	0.00	0.00	0.00	0.00
Production Hours	0.00	0.00	0.00		
Production Cost	0.00	0.00	0.00	0.00	0.00
Packaging Hours	0.00	0.00	0.00		
Packaging Cost	0.00	0.00	0.00	0.00	0.00
OverHead Hours	0.00	0.00	0.00		
OverHead Cost	0.00	0.00	0.00	0.00	0.00
CNC Hours	0.00	0.00	0.00		
CNC	0.00	0.00	0.00	0.00	0.00
Misc. Hours	0.00	0.00	0.00		
Misc.	0.00	0.00	0.00	0.00	0.00
Burden	0.00	0.00	0.00		
Total Cost	0.00	0.00	0.00		
Mark up	0.000	0.000			
Selling Cost	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	0.00	0.00
Profits/(Loss)	0.00	0.00